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Quotation Number:	18426	Date:	20/08/2024
Job Number:	IN1345	Date:	30/08/2024

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ADDITIONAL:

Payment Terms:
 50% / 40% / 10%
Other: please specify _____

Penalty Clause Yes / No

Please specify: _____

Blue Book Completion:

Signed		Date	8/5/25
Verified		Date	8/5/25

3 - MACHINE SPECIFICATION

Client:	Natural Resources Institute Finland (Luke)		
Quotation Number:	18426	Date:	20/08/2024
Job Number:	IN1345	Date:	30/08/2024

Ref No.	Product Description	Required
HS2022 (continuous flow)		
20402/1	HS2022 Ref Gas + P Mag	
20402/2	HS2022 Ref Gas + E-Mag	
20402/3	HS2022 Ref Gas + Hd Collector + E-Mag	
20402/4	HS2022 Ref Gas + Hd Collector+E-Mag+Trap Loop	
20501	Hd Collector Assy ***	
50101/2	Trapping Loop Assy	
70201-1	70201-1 Analyser spares kit – Included	
EA Units		
10202/11	iso-EArth	
10202/13	iso-EArth+	
10202/14	iso-Earth HT Furnace Upgrade	
10202/15	Iso-Earth (Without Autosampler)	
11802/1	Earth+PC	
11802/2	EArth+Clarity+PC	
70501-1	Consumables for C and N for Combustion Only	
70501-11	Simultaneous CNS Consumables Kit (approx. 10000 analysis)	
70501-3	Sample Prep Kit (Inc.)	
70501-4	GSL Combustion and Gas C & N Start Up Kit	
70501-5	Simultaneous NCS Consumables Kit	
70501-6	C&N Combustion Only Consumables Kit (approx. 5000 samples)	
70501-8	Simultaneous CNS Consumables Kit (approx. 5000 samples)	
70601-1	Sulphur Start Up Kit (Inc. with Sercon EA Systems)	
70601-2	Sulphur Consumables Kit for 1000 Samples	
70601-4	Sulphur Consumables Kit (approx. 5000 Samples)	
70801-2	Pyrolysis Consumables Kit-Low temp for Solids	
71701-1	Sub Microgram Nitrogen Analysis Start Up Kit	
SI2040	PN150 Pneumatic Autosampler with one no.50 pos, carousel	
SI2345	ME Micro Balance	
SI2737/A	Sercon 50 Position Autosampler Assy	
SI2789	Extra 50 Position Carousel	
SI2744	Automatic Liquid Sampler 15 Position	
SI2743	Liquid Sampler Mounting Plate	
Headspace Equilibration		
10202/10	XYZ Gas Sampling Control Box	
10302/1	Aqua System	
11103	µCarbs for CF	
11103-1	µCarbs for DI	
11601	200 Place Dual Heated Block 240 Volt	
11801	Sercon XYZ Gas Autosampler	
71107-1	CF oxygen-18 equilibration kit	
71107-2	DI Oxygen-18 Equilibration kit	
71201-1	CF deuterium equilibration kit	
71201-2	DI Deuterium Equilibration kit	
71801-1	WES-DI start up kit (Inc. with WES-DI)	
GC Units		
10402/2	Orchid module 1500C (Will run Hd 70901-1 C Spares Kit Inc)	
10901	Nitrogen Option (71301-1 N Spares kit Included)	
HP7890/1	Agilent 7890B GC System	
HP7890/2	Agilent 7890B GC with Auto Injector	
HP7890/3	Agilent 7890B GC + Auto Injector + 150 Vial Sample Tray	
SI2561	Nexis GC 2010 Plus	

3 - MACHINE SPECIFICATION

Client:	Natural Resources Institute Finland (Luke)		
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Ref No.	Product Description	Required
GC Units <i>continued</i>		
SI2564	Nexis GC-2030	
70901-3	GC Pyrolysis H and O Start Up Kit	
70901-4	GC Pyrolysis H Spares Kit	
70901-5	GC Combustion C Spares Kit (approx. 5000 samples)	
70901-6	GC Pyrolysis h Start Up Kit (approx. 5000 samples)	
71301-1	GC N Spares kit	
ABCA2 Units		
10502/1	ABCA2 Sercon XYZ Autosampler	
10602	ABCA2 Gas Box	
20602	Complete Sercon ABCA2 system	
20603	ABCA IR Analyser	
70101-1	ABCA2 spares kit (Inc. With ABCA2)	
70101-2	ABCA2 Spares Kit for AB Analitica Systems	
70101-3	ABCA2 Autosampler Upgrade Kit	
SI1767	CVL505 – Barcode Reader	
SC9973	13C Urea breath test kit for Helicobacter pylori infection	
SC9974	Helicobacter Test kit for children age 3-11 (45mg)	
Integra2 Units		
20802/4	Integra2	
70201-2	Integra2 analyser spares kit - Included	
70401-1	Integra-2 consumables (Inc. With Integra2)	
Trace Gas Systems		
10802/4	CryoPrep	
10802/5	Automated LN refiller	
10802/6	CryoFlex (TOC)	
10802/7	CryoGas	
10802/8	CryoFlex (LA)	
SI2533	Silicon Carbide Vertical Furnace	
SI2731	213nm Laser Ablation System	
SI2733	isoScell 100 sampler chamber	
71001-1	Cryoprep Spares Kit	
71001-5	CryoGas Consumables Kit	
TOC Units		
14001	Thermalox Environmental TOC-IRMS	
14002	Thermalox Environmental TOC-Standalone	
14003	Thermalox Environmental TOC-Standalone No Sampler	
SI2772	CO2 Detector, High sensitivity Option	
SI2773	NOx detector Option	
SI2774	Vacuum pump Option	
SI2775	Stirred Vial rack Option	
72101-1	TOC Start Up Kit	
72101-2	TOC Chem Pack	
72101-3	TOC & TN Instrument with heavy usage - one year	
72101-4	TOC only - economy holding	
GEO 20-22 (dual inlet)		
10702	GEO 20-22 Water Equilibration System (D & 18O)	
21802/1	GEO 20-22	
21802/2	GEO 20-22 + E-Mag	

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21802/3	GEO 20-22 + E-Mag +Hd	
21802/4	GEO 20-22 Inlet	
70301-1	GEO start up kit - Included	
70301-3E	Comprehensive GEO 20-22 spares kit for 5 years operation	
HT-EA		
11501/4	HT-EA (With Autosampler)	
11501/5	HT-EA With Liquid Option	
11501/6	HT-EA Stand Alone	
11501/7	HT-EA (Without Autosampler)	
SI2622	CTC PAL3-LSI-L-S	
SI2624	CTC PAL3-Kit-Standalone	
70801-1	Pyrolysis Consumables Kit-High Temp for Solids	
71501-1	HT-EA Pyrolysis Start Up kit O and H	
71501-2	HT-EA Pyrolysis Kit for Water injections	
71501-3	HT-EA Sensitivity Start Up Kit for O & H in small samples	
71501-4	HT-EA Sensitivity Consumables Kit for O & H in small samples	
71501-5	HT-EA Sensitivity Kit for O&H in Small Samples (5000 samples)	
71501-7	HT-EA Kit for Room Temp Equilibration	
71501-8	HT-EA Pyrolysis Kit for Water injections (approx. 1 year kit)	

Ref No.	Product Description	Required
Upgrades		
12101	Evacuation System ***	
12102	2 Ref Gas+ Dilutor Box ***	
20101	Standard Source Assy ***	
20102	HS Source Assy ***	
20301	Standard Collector Assy ***	
30202/1	System Control Upgrade (Pmag) installation not included	Edwards Or Pfeiffer
30202/2	System Controller Upgrade (Emag) installation not included	Edwards Or Pfeiffer
10202/7	Preparation PCB Upgrade	
30202/3	Hijack Box ***	
30302/4	nEXT85 Edwards Pumping System Upgrade Single - installation not included	
30302/5	nEXT85 Edwards Pumping System Upgrade Dual - installation not included	
30302/6	nEXT85 Edwards Pumping System Upgrade Triple- installation not included	
SI2542	ABCA2 Upgrade Kit	
CALLISTOW	Callisto software upgrade ***	
Specials		
11702	LC-I interface	
12202	Leco Interface Unit	
SI2320	Agilent 1260 Series Refractive Index Detection HPLC System	
71401-1	ABCA-G Start Up/Spares Kit	
71401-2	ABCA-G Equilibration Spares Kit - Room temp O only	
71401-3	ABCA-G Equilibration Spares Kit - Room Temp O & H	
71601-1	LC Interface Spares Kit	
ADDITIONS		
PC	Windows 7 based PC System with Callisto Software	
Printer	Printer	
INST1	Installation and start up training at customer's site by Sercon Engineer	
INST2	Installation and start up training at customer's site by Agents Engineer	
WARR	1 year warranty	
WARR2	2 year warranty	
TRAIN	Training in UK for one person for 3 days	
SCONTRACT	Maintenance Service Contract – 1 year	

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SPECIFICATION REQUIREMENTS			
Voltage	Volts 50/60Hzs		
Plug Type	SI2510	3 Metre USA/Japan plug to IEC C 13	
	SI2511	2.5 Metre Australian plug to IEC C 13	
	SI2512	3 Metre UK 13 amp Fused plug to IEC C 13	
	SI2523	3metre Schuko (Euro) Plug to IEC C13 Socket	
	SI2514	2.5 metre Chinese mains to IEC C13	
Pallet	Stamped for export heat treated for 30 min @ 56 °C		
	Complies with all Export Requirements		

6 - TEST / ACCEPTANCE SPECIFICATION

Customer:	Natural Resources Institute Finland (Luke)		
Quotation Number:	18426	Date:	20/08/2024
Job Number:	IN1345	Date:	30/08/2024

HS20-22			
Reference Gas Precision (n=5)			
¹³ C	(CO ₂)	0.06	
¹⁵ N		0.06	
¹⁸ O	(CO ₂)	0.06	
³⁴ S	(SO ₂)	0.1	
² H		0.4	

Reference Gas Linearity			
¹³ C	≤0.02‰/nA		
¹⁵ N	≤0.02‰/nA		

IsoEarth & IsoEarth+					
Combustion (n=5)					
¹³ C	100 µg C	0.1		10 µg C	0.8
¹⁵ N	100 µg N	0.15		10 µg N	1.5
³⁴ S	25 µg S	0.3		10 µg S	1.0
Dual	400 µg C	0.1		100 µg N	0.15

Integra2			
¹³ C	100 µg C	0.2	
¹⁵ N	100 µg N	0.3	
Dual	100 µg N & 400 µg C	0.4 & 0.15	
³⁴ S	30 µg S	0.5	
¹⁸ O	100 µg O	0.5	

6 - TEST / ACCEPTANCE SPECIFICATION

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HT-EA			
Pyrolysis (n=5)			
¹⁸ O	100 µg O or 1 µl water	0.3	
² H	200 µg H or 1 µl water	1.0	

Aqua, µCarbs & GasBox					
Equilibrations (n=5)					
¹⁸ O	0.2 ml water	0.1			
² H	0.2 ml water	2.0			
Carbonates (n=5)					
¹³ C	100 µg CaCO ₃	0.08			
¹⁸ O	100 µg CaCO ₃	0.1			
Gas Analysis (n=5)					
¹³ C	5% CO ₂	0.1		Air CO ₂	0.1
¹⁸ O	5% CO ₂	0.1		Air CO ₂	0.2
² H	0.5 ml H ₂	1.5			
¹⁵ N	0.5 ml N ₂	0.1		100 ppm N ₂ O	0.5
¹³ C	Breath (12 ml)	0.1			
DIC (n=5)					
¹³ C	15ppm (0.5ml)	0.15			

LC-I			
(n=5)			
¹³ C		0.2	

6 - TEST / ACCEPTANCE SPECIFICATION

Customer:	Natural Resources Institute Finland (Luke)		
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GC Orchid						
Combustion (n=3 for each analyte)						
¹³ C	3 Alkanes	100 ng C	0.2		10 ng C	0.5
¹⁵ N	2 Amines	100 ng N	0.5		14 ng N	1.5
Pyrolysis (n=3 for each analyte)						
² H	3 Alkanes	250 ng H	3.0		25 ng H	10.0
¹⁸ O	3 FAMES	100 ng O	0.5		20 ng O	2.0
Water pyrolysis (n=5)						
² H	0.1 µl water	3.0				
¹⁸ O	0.1 µl water	0.4				

CryoRange						
(n=5)						
¹³ C	Air CO ₂ (12ml)	0.1		Air CH ₄ (125ml)	0.2	
¹⁵ N	Air N ₂ (1ml)	0.1		Air N ₂ O (125ml)	0.4	
¹⁸ O	Air CO ₂ (12ml)	0.15		Air N ₂ O (125ml)	0.7	
¹⁸ O	Air O ₂ (1ml)	0.1				
² H	Air CH ₄	3.0				
¹³ C	TOC (5ppm)	0.4				
¹³ C	Laser					

6 - TEST / ACCEPTANCE SPECIFICATION

Customer:	Natural Resources Institute Finland (Luke)		
Quotation Number:	18426	Date:	20/08/2024
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Geo2			
Internal precision (no change overs)			
² H	200 Bar µl	0.15	
¹³ C	100 Bar µl	0.01	
¹⁵ N	100 Bar µl	0.01	
¹⁸ O	100 Bar µl	0.015	
³⁴ S	100 Bar µl	0.015	
Single cold finger volumes (10 change overs)			
¹³ C	20 Bar µl	0.01	
¹⁸ O	20 Bar µl	0.015	
¹³ C	3 Bar µl	0.02	
¹⁸ O	3 Bar µl	0.03	
CAPS (n=5)			
¹³ C	50 µg CaCO ₃	0.03	
¹⁸ O	50 µg CaCO ₃	0.06	
WES (n=5)			
² H		1.0	
¹⁸ O		0.05	
Manifold (10 tubes)			
² H		0.5	
¹³ C		0.02	
¹⁵ N		0.02	
¹⁸ O		0.03	
³⁴ S		0.03	



Test acceptance - 6

Sercon Ltd, Unit 3B Crewe Trade Park, Gateway
Crewe, Cheshire CW1 6JT, UK
Tel: +44 (0)1270 580008 Fax: +44 (0)1270 252310
Company Registration No. 4290072 Vat No. 771 1100 74

6 - TEST / ACCEPTANCE SPECIFICATION

Customer:	Natural Resources Institute Finland (Luke)		
Quotation Number:	18426	Date:	20/08/2024
Job Number:	IN1345	Date:	30/08/2024

Special tests

Sales Signature: <i>G. O'Connor</i>	Date: <i>17/10/24</i>
Test Signature: <i>S. Masdy</i>	Date: <i>17/10/24</i>

7: ASSEMBLY AND TEST RECORD

Client:	Natural Resources Institute Finland (Luke)		
Quotation Number:	18426	Date:	20/08/2024
Job Number:	IN1345	Date:	30/08/2024

PRODUCT:

2022

SERIAL NUMBER:

ST002 2

ASSEMBLED:
(Name)

[Signature]

Date:

3/4/24

PRE-TEST
INSPECTION:
(Production name)

P. Hays

Date:

3/4/24

PRE-TEST
INSPECTION:
(Test name)

[Signature]

Date:

3/4/24

SYSTEM TEST:
(Name)

[Signature]

Date:

15/10/24

PRE-DESPATCH
INSPECTION:
(Name)

[Signature]

Date:

19/9/24

P.A.T. Test results

In compliance with Low Voltage directive 73/23/EEC
 To Low Voltage standard EN61010 – 1:1993

Earth Continuity

0.076 Ω

Insulation

7300 M Ω

Earth Leakage Current

1.30 mA. @ 0.08 kVA.

Tested by:

[Signature]

Date:

3/4/24

8 - Serial Numbers Record Document

Client:	Natural Resources Institute Finland (Luke)		
Quotation Number:	18426	Date:	20/08/2024
Job Number:	IN1345	Date:	30/08/2024

Units	S/N
MS/ABCA	20402/4 - 2024/1345
Integra 2	
Prep Unit 1	
Prep Unit 2/Misc	
Electronics Upgrade	
CETAC	
Gas Box	
Autosampler	
BCR	
Dual Heater Block	

Pump Kit and Optics	S/N
Turbo pump S	540009440
Turbo pump A	540009445
Rotary Pump	230818913
Voltage	110 / 240
Gauge S	230067289
Gauge A	220828970
Source	2010245-241
Collector 1	20301-159
Collector 2	20301-069
Magnet	#142

Parts	S/N
Fan PSU	
24V PSU	

PCBs	S/N
Electronics Box	20240005
Prep PCB	
VFC PCB	24005
Watchdog PCB	
Head Amp PCB 1	24005
Head Amp PCB 2	24009
Electromagnet RP	

Furnaces	S/N
Combustion	
Reduction	
HT-EA	
GC Oven	
Furnace 1	
Furnace 2	

PC	S/N
PC	8044204
Monitor	4FL3X73
Printer	

Key

Pumps:	E: Edwards P: Pfeiffer
Furnaces:	V/S: Vecstar E: Elite
Magnet:	E: Electromagnet S: Standard
Turbos & Gauges:	S: Source A: Analyser
Collectors:	Std: Standard S: Sulphur HD: Hydrogen Deuterium

Additional System Info:

Packing List

Customer Reference:**Shipper / Exporter:**

Sercon Limited
Unit 3B Crewe Trade park
Gateway
Crewe
CW1 6JT
UK

Tel: +44 (0)1270 580008
Reference:

Consignee:

Contact Name:
Contact Tel Number:

BOX: 1

Quantity	Product Code	Product Description	Serial Number: if available
☒ 1	20402/4	HS2022	20402/4-2024/1345

Packed by:



Date:

19/09/24**Claims for damage or shortages must be made within 3 days**

Packing List

Customer Reference:

Shipper / Exporter:

Sercon Limited
Unit 3B Crewe Trade park
Gateway
Crewe
CW1 6JT
UK

Tel: +44 (0)1270 580008
Reference:

Consignee:

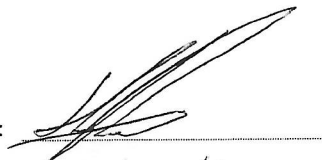
Contact Name:
Contact Tel Number:

BOX: 2

Quantity	Product Code	Product Description	Serial Number: <i>if available</i>
☒ 1	SI2918	PC (euro mains inside)	8Q44R04
☒ 1	SI2391	Monitor (euro mains inside)	4F43XY3
☒ 1	SI0685	Electro magnet	142
☒ 1	SI0103	Edwards Rotary pump	230828970
☒ 1	70201-1	Analyser spare kit	
☒ 1		Software Back up USB Inside pc box	
☒ 1		Windows recovery USB inside pc box	

Packed by:

Date:


19/09/24

Claims for damage or shortages must be made within 3 days

11 – Installation Report

Client:	Natural Resources Institute Finland (LUKE)		
Quotation Number:	18426	Date:	20.08.2024
Job Number:	IN1345	Date:	31.01.2025

Contact:	Elina Sahlstedt (00358504324879)		
Date of Visit:	27-31.01.2025	No. of Days:	5
Engineer:	Robert Kameny		

Details of visit:			
HS 2022			
- Unit inspected for any damage up on arrival (no damage) - Re arranged the lay out of all the other instruments as required - Set up peripherals - Left pumping during the day and night - Filament conditioned well (good emissions) - Vacuum after pumping overnight 1e-08mBar - Tuning, Ref gas specs (satisfactory outcome) - Best specs achieved on the day: - N2 ref gas prec&Lin: 0.03‰ &0.03‰ - CO2 ref gas prec& Lin:0.05 &0.02‰ - Used Laser ablation for CO analysis - Good spec for 5 samples (cellulose paper) - Achieved 0.40‰ std (mean 29.090, REF Delta Smow 18O 30.00) - Unit handed over to the customer on 31.01.2025			
HT EA			
- Customer reported having a severe difficulty maintaining the temperature, and main circuit braker kept tripping when HT EA in operation - Visual inspection revealed a significantly burned ground wire on the furnace - Recommended sending the unit to Sercon for the re-wiring - Unit packed and ready to ship on 30.01.2025			
Recommendations:			
N/A			
Faults and Shortages:			
N/A			
Follow up:			
HT EA to be sent to Sercon for the re-wiring			

12 – Installation Acceptance and Warranty Certificate

Client:	Natural Resources Institute Finland (LUKE)		
Quotation Number:	18426	Date:	20.08.2024
Job Number:	IN1345	Date:	31.01.2025

Contact:	Elina Sahlstedt (00358504324879)
System:	HS2022 +HD collector+Emag+Trap Loop
Software:	Calisto CF-IRMS v50.0.0
Engineer:	Robert Kameny
Installation Date:	27-31.01.2025

Warranty commences:	31.01.2025
Warranty Expires:	30.01.2027

Customer Acceptance:

Name: Elina Sahlstedt

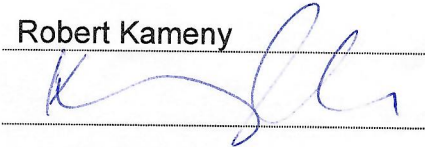
Signature: 

Date: 31.01.2025

Engineer's Signature:

On behalf of Sercon Limited

Name: Robert Kameny

Signature: 

Date: 31.01.2025

Notes: